

PRODUCT DESCRIPTION

A one pack, tar free vinyl anticorrosive which can be used at temperatures down to -5°C (23°F).

PRODUCT INFORMATION

| | |
|---------------------------|---|
| Colour | JVA202-Aluminium, JVA207-Black |
| Specific Gravity | 1.12 |
| Volume Solids | 40% average |
| Typical Shelf Life | 12 mths |
| VOC (As Supplied) | 529 g/ltr |
| Unit Size | 20 Lt For availability of other sizes consult International |

DRYING/OVERCOATING INFORMATION

| | Drying | | | |
|-----------------|--------|-------|------|--------|
| | 5°C | 15°C | 23°C | 35°C |
| Touch Dry [ISO] | 4hrs | 3hrs | 2hrs | 60mins |
| Hard Dry [ISO] | 12hrs | 10hrs | 8hrs | 4hrs |

| Overcoated By | Overcoating | | | | | | | |
|------------------------------------|-----------------------|--------|-------|-------|------|--------|------|--------|
| | Substrate Temperature | | | | | | | |
| | 5°C | | 15°C | | 23°C | | 35°C | |
| | Min | Max | Min | Max | Min | Max | Min | Max |
| Bottomkote | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Coppercoat | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Coppercoat Extra | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Cruiser Superior | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Interclene 165 | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Interclene 245 | 12hrs | 28days | | | 8hrs | 28days | 5hrs | 28days |
| Interlac 665 | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| International/Interlux Antifouling | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Intersmooth 360 Ecoloflex SPC | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Interspeed 2000 | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Interspeed 642 | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Intertuf 203 | 12hrs | 6mths | 3hrs | 6mths | 8hrs | 6mths | 4hrs | 6mths |
| Longlife | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Longlife Extra | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Micron 55 | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Micron 66 | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Micron CSC | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Micron Extra | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Micron Extra (Professional) | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Superyacht 800 Antifouling | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Superyacht 900 Antifouling | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Trilux 33 | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Ultra | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |
| Uni-Pro | 12hrs | 7days | 10hrs | 7days | 8hrs | 7days | 5hrs | 7days |

APPLICATION AND USE

Preparation

Use in accordance with the standard Global Yacht specifications. All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash or fresh water wash as appropriate, to remove all oil, grease, soluble contaminants and other detrimental foreign matter.

STEEL: Thoroughly degrease the surface by wiping with a cloth soaked in solvent, changing cloths frequently to avoid contamination. Gritblast to Sa 2½. Remove all blasting/grinding/sanding residues with a clean air line and sweep with a clean brush or broom. (Vacuum clean for best results.) For blasted areas, the primer should be applied before oxidation occurs. If oxidation does occur, the entire area should be reblasted to the specified

standard above. Surface defects revealed by the blast cleaning process, should be ground, filled, or treated in the appropriate manner. Consult your International Paint Representative for specific recommendations.

Hints

Mixing Stir thoroughly before use.

Thinning Thinning is not recommended. Use International GTA007 only in exceptional circumstances (max 5% by volume).

Cleaner GTA007.

Airless Spray Recommended. Tip Size: 0.53-0.66 mm/21-26 thou. Pressure: 211 bar.

Brush Recommended.

Roller Recommended.

Other Brush or roller application may be suitable for small areas but multiple coats may be needed to achieve specified DFT.

Some Important Points

Optimum performance is achieved when Intertuf 203 is applied over blasted steel. Intertuf 203 JVA202-Aluminium must be specified as the first coat in an anticorrosive system. Apply in good weather. Substrate temperature should be 3°C/5°F above dew point. For optimum application properties bring the material to 21-27°C/70-80°F, unless specifically instructed otherwise, prior to mixing and application.

Compatibility/Substrates

Consult your International Paint Representative for the system best suited for the surface to be protected. Can be used over high zinc primers and other shop primers if correctly prepared.

Coverage

(Theoretical) - 5.33 (m²/lt)

Recommended DFT

75 microns dry

Recommended WFT

188 microns wet

Application Methods

Airless Spray, Brush, Roller

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage

GENERAL INFORMATION:

Exposure to air and extremes of temperature should be avoided. For the full shelf life of this product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.

TRANSPORTATION:

The product should be kept in securely closed containers during transport and storage.

Safety

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

Remainders of Intertuf 203 cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

IMPORTANT NOTES

The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

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